MAIN/TH/rn 11300 1 Oct 1980

AIS Projects

Director, Utilities Division

Director, Operations Division (Attn: Fred Cone)

Development of Maintenance and Repair, Replacement, and New Work Projects

Encl: (1) Project Support Data

1. It is requested that appropriate projects be developed to accomplish the work described in enclosure (1).

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## Replace Degasifier, RR-85 Water Treatment Plant

Replace the wood degasifier and associated wood components in the mixing chamber at RR-85 with a slat tray unit of fiberglass or other durable material resistant to corrosion for operation in an atmosphere saturated with water vapor, carbon dioxide, hydrogen sulfide and oxygen. The existing unit is worn out in service. The wood in the unit is decaying, and several of the inside trays have collapsed as a result of decay. The blower unit has also corroded. As a result of the deterioration, the unit can no longer effectively reduce CO<sub>2</sub> levels in the water or oxidize iron. See attached specifications.

Estimated Cost: \$15,600

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# Tervero Jastiter 1875-15 Water Treatment Place

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## SLAT TRAY DEGASIFIER SPECIFICATIONS

#### GENERAL

The Permutit Co., Inc. will provide One Model TDG-5-26 Slat Tray Degasifier (s) as shown on illustrative drawings No. 185-15785 (6) and 129-25357, for the purpose of (reducing CO2 from 15 to 5 ppm, oxidizing 4.3 ppm Fe ppm H2S from 750 gpm of 64 OF water having an inlet alkalinity of 170 ppm.

#### EQUIPMENT DATA

#### Shell

Each Degasifier shall be fabricated of Permutit Permu/Core panels and measure 5 feet square by 10'2"feet high. A sliding, pivoting door shall be included for access to the trays.

The Permu/Core panels shall be reinforced with woven roving fiberglass reinforcement and have a finished gel coat surface. The core material shall be non-metallic; suitable for use in potable water treatment systems and of adequate strength to be free standing and have an adequate safety factor to support the loads. The panel edges shall be sealed and the panels bonded together at all corners.

Stainless Steel truss beams shall be provided to support the trays Suitable lifting lugs, guide-wire fittings, and tiedown brackets shall be provided. The inlet and outlet connections shall be 6 " and 10 ", and fabricated of PVC terminating in standard flanges to receive the interconnecting piping.

#### Catchment Pan

The steel catchment pan at the bottom of the unit shall be an integral part of the shell and shall provide at least 12" of water depth to assure catchment and delivery to the effluent flange.

## Inlet Header

Each Degasifier shall have an inlet header constructed of PVC pipe laterals with orifices and victaullic couplings to facilitate cleaning.

1122 2/90 1 of 2



#### EQUIPMENT DATA (Cont'd)

#### Cascade Trays

Each Degasifier shall be provided with 26 tiers of polystyrene trays. The spacing between tiers of trays shall permit adequate fall zones for aeration. The trays shall be designed so as to allow the slat of any given tray (within a tier) to be centered under the tray directly above it.

#### Degasifier Fan

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#### SHIPPING DATA

Each Degasifier shall be shipped assembled with the exception of the fan, which will be shipped separately. The cascade trays shall be installed and stored for shipping.

Approximate Shipping Weight = 2,000 lbs. per unit.

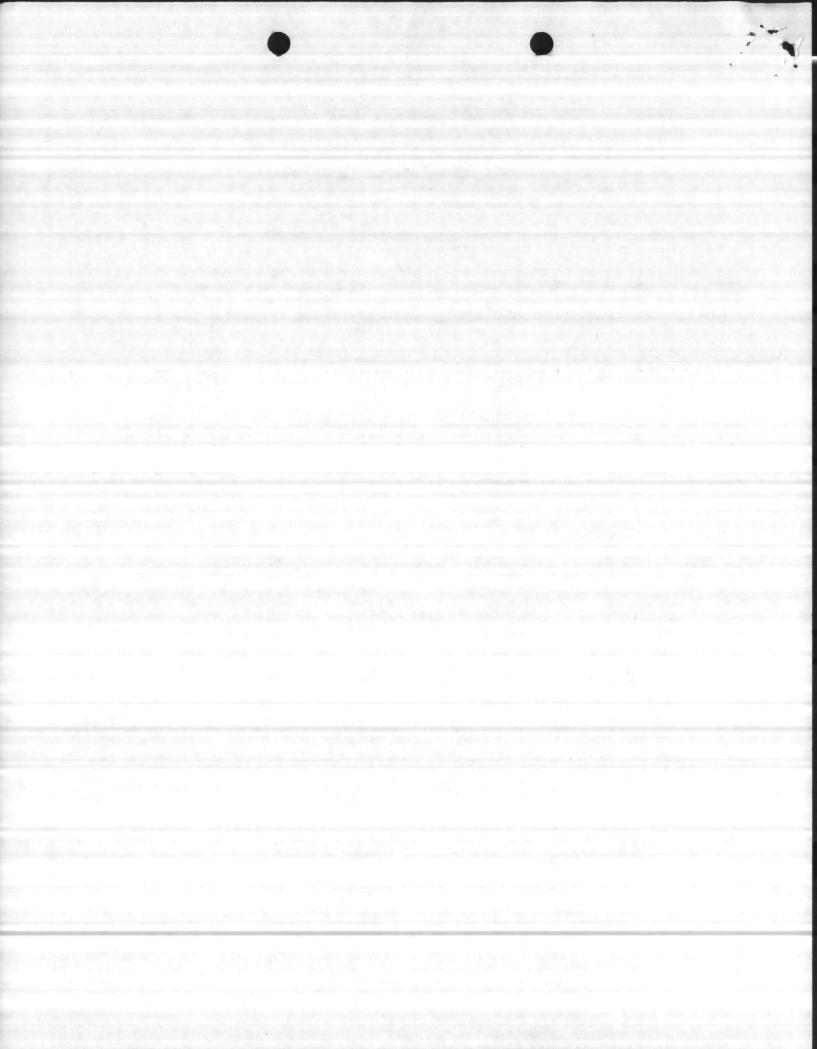
Approximate Operating Weight = 4,300 lbs. per unit.

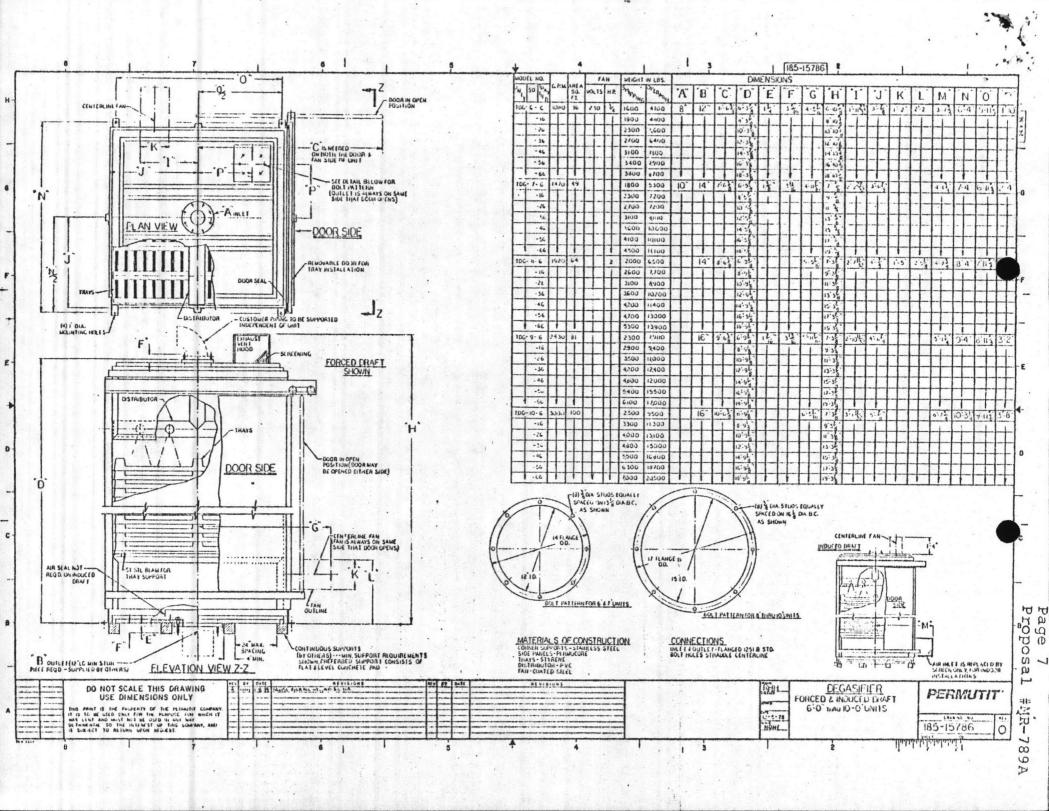
## THE FOLLOWING EQUIPMENT & SERVICES ARE TO BE PROVIDED BY PURCHASEE

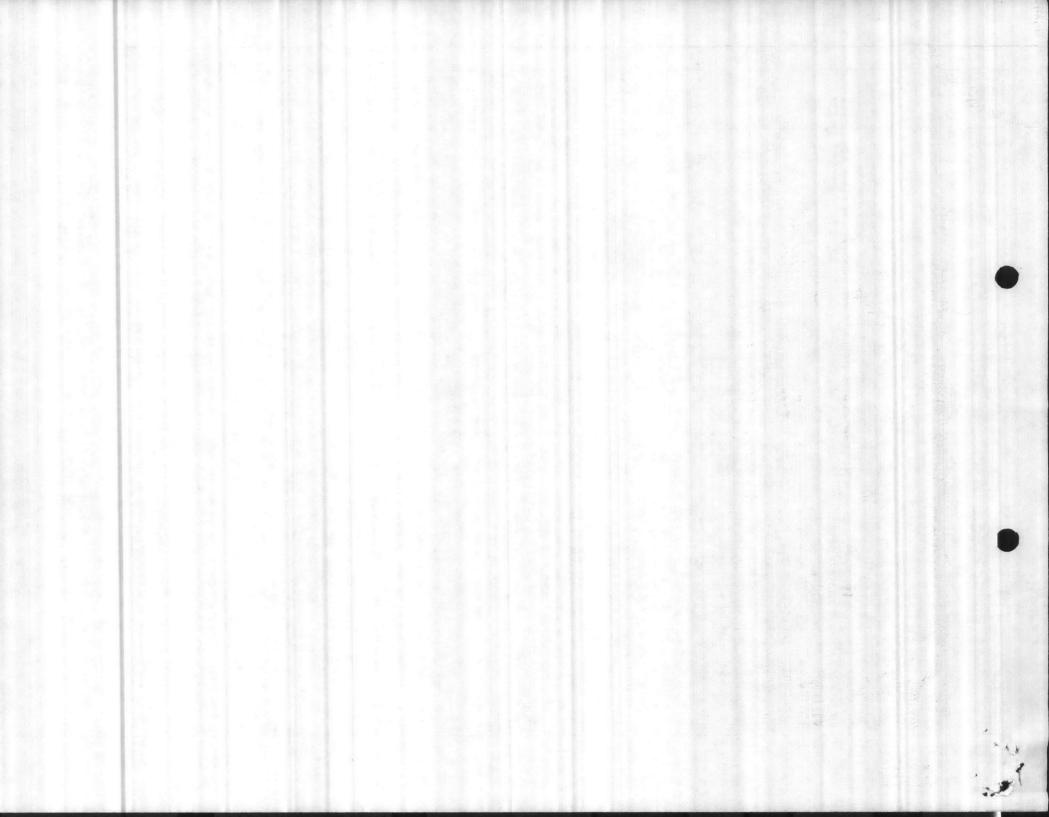
- 1. Installation of Equipment
- 2. All electrical wiring

 All design & construction of catch basin & degasifier support, including dunnage.

4. All standard pipe, valves & fittings to bring the water to the degasifiers and to take the treated water away from the reservoir.







## Replace Water Filters and Associated Equipment, RR-85 Water Treatment Plant

Replace three water filters and equipment, to include, surface wash, sand, gravel, associated piping, valves, gauges and automatic controls. This equipment was installed in 1964, and has deteriorated beyond economical repair. The walls are pitted and have been repaired on several occasions. Replacement equipment should be AWWA approved for a pressure type sand filter for treated water with a working pressure of 125 PSI, capacity 134 GPM at 27 to 30 pounds operating pressure, with a maximum pressure drop 10' across unit at full load. Surface agitator in each filter as shown in diagram, all valves including multi-port valve will be automatically operated, tanks will be mounted on adjustable legs, having access manhole of standard size inlet and outlet pipe, size 6" with 6" header.

Estimated Cost: \$75,000

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#### COCHRANE WATER CONDITIONING EQUIPMENT

#### ROTARY SURFACE WASH - PALMER AGITATOR

In some filtering operations, the filtered solids form a mat on the top of the bed that is not easily broken up. Backwashing would crack the mat and perhaps turn over one portion, which would then remain in the filter bed as an unbroken clump or "mud ball", too big to be washed out. In these cases the mat has to be broken up mechanically before the unit is backwashed. The rotary surface wash (Palmer Agitator) plays pressure water jets on the top of the bed to break up the matted and caked solids.

The agitator consists of a supporting hub and two arms. Nozzles are installed in the arms so that the jet effect of the water leaving them is sufficient to cause the arms to rotate.

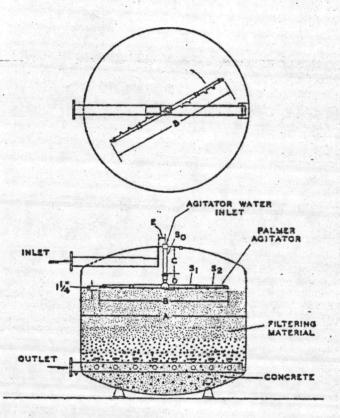
The arms are parallel to and one to three inches above the top layer of filtering material. The high velocity jet of water strikes the top of the filter bed and breaks up any deposits on the top of the bed, agitating and scrubbing the material on top of the filter bed.

A pressure of 40 to 75 lbs. per square inch must be maintained in the rotary surface washer nozzles for effective operation. If a pressure supply is not available, a separate booster pump must be provided. The volume of water needed will be approximately 1 gpm per square foot of filter area.

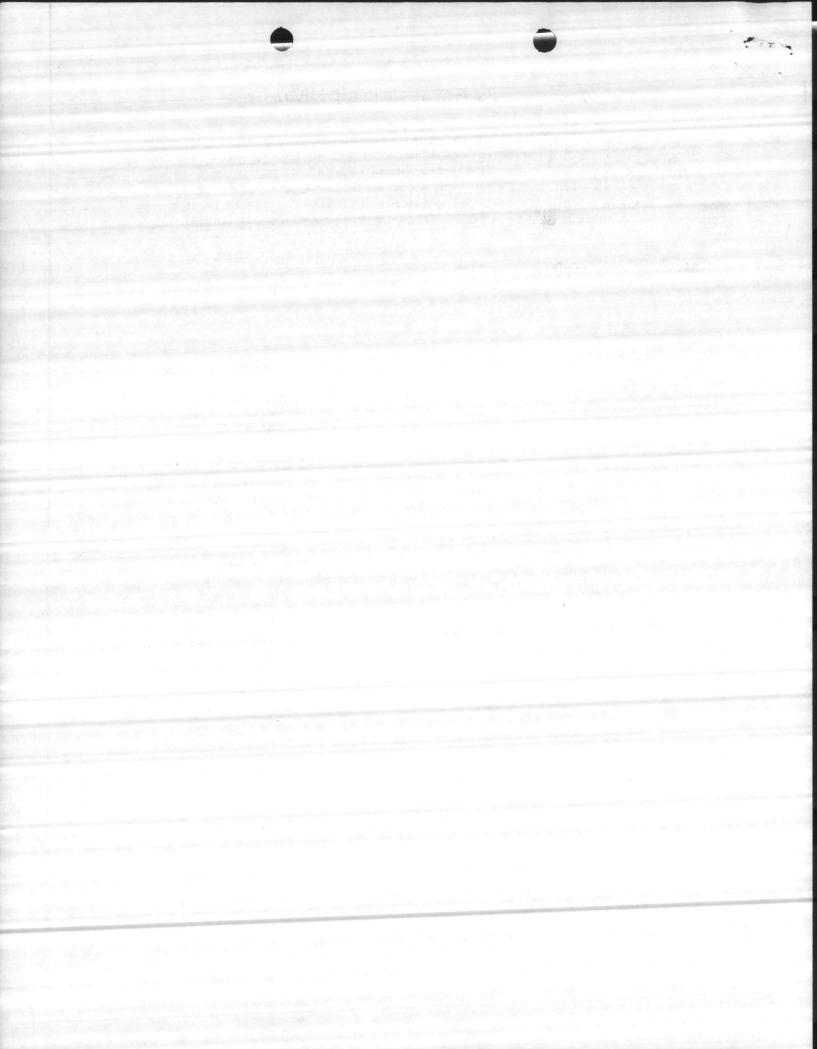
The agitator is to be operated for a period of 2 to 3 minutes with the backwash outlet

valve open, before the backwashing of the filter.

There is an alternate method for the operation of the agitator. Operate the agitator with the backwash outlet valve open for 2 to 3 minutes. One minute before shutting off the agitator, start backwashing the filter. Then stop the agitator.



E-13119



#### Replace Suction Header, MCAS-110 Water Treatment Plant

Replace existing 8" suction header for distribution pumps with a 12" header and install a new 12" line from reservoir MCAS-108 to existing 12" bypass line approximately 25' long. The existing header is too small to supply the three distribution pumps, which have a total capacity of 2700 GPM; the most that can be pumped with existing system is 1600 GPM. This is not enough to satisfy the demand during emergency situations. See attached sketch.

Estimated Cost: \$20,000

Complete

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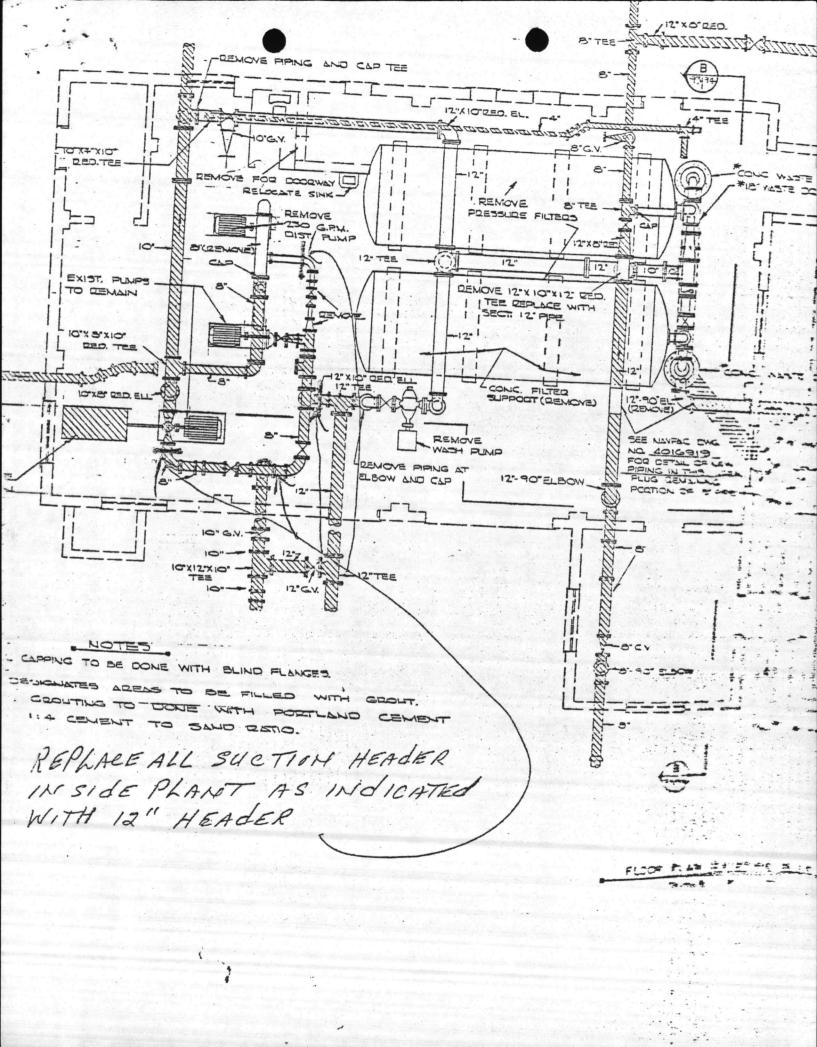
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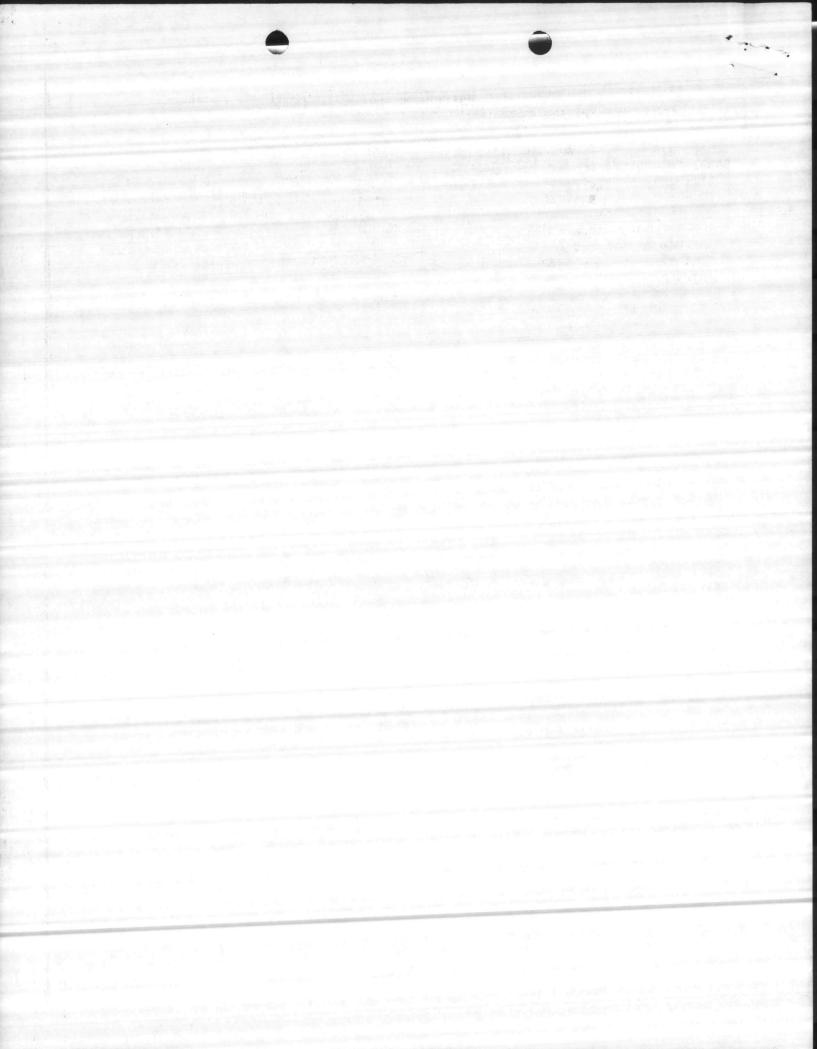
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> FOR DETHIL YARD PIPING SEE YAD NO. 883122







# Install CO<sub>2</sub> Recarbonation Unit, Bldg 670 Water Treatment Plant

The treatment of patable water in this plant does not meet the standard set by the EPA in the 1977 Safe Drinking Water Act on pH control. The lime dosage required for good treatment will leave a pH level of 9.5 to 10 units. The standards in the Safe Drinking Water Act are not to exceed 9.0 units of pH. A CO2 recarbonation unit should be installed to eliminate the problem. Recarbonation unit should be an imp-jet submerged combustion propane burner capable of producing 1200# CO2/24 hours. Supplier to furnish tank size and arrangements for up to 5 MGD flow capacity. See attached drawing.

Estimated Cost: \$65,000

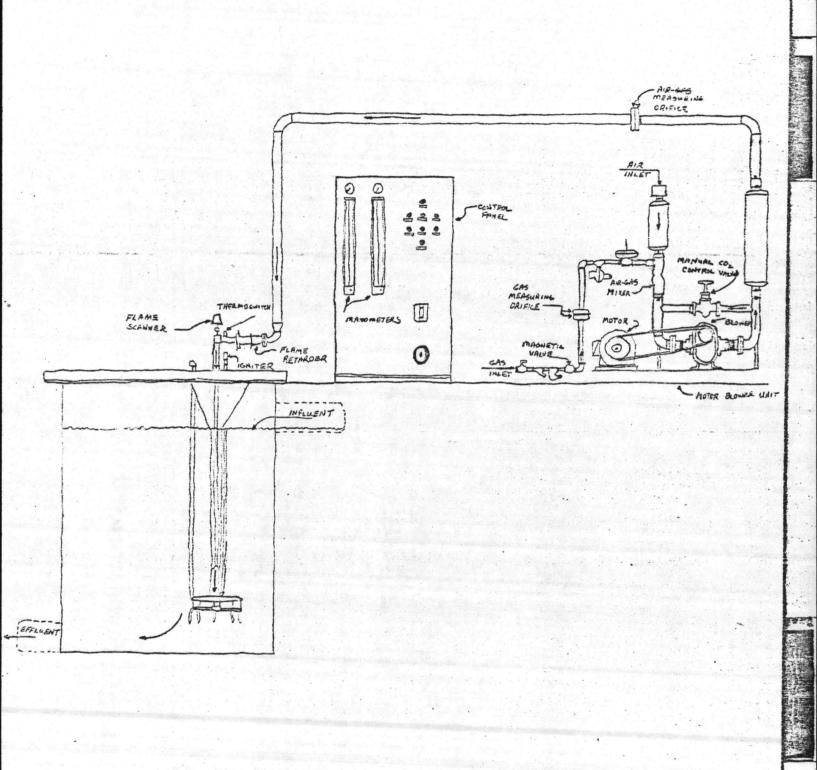
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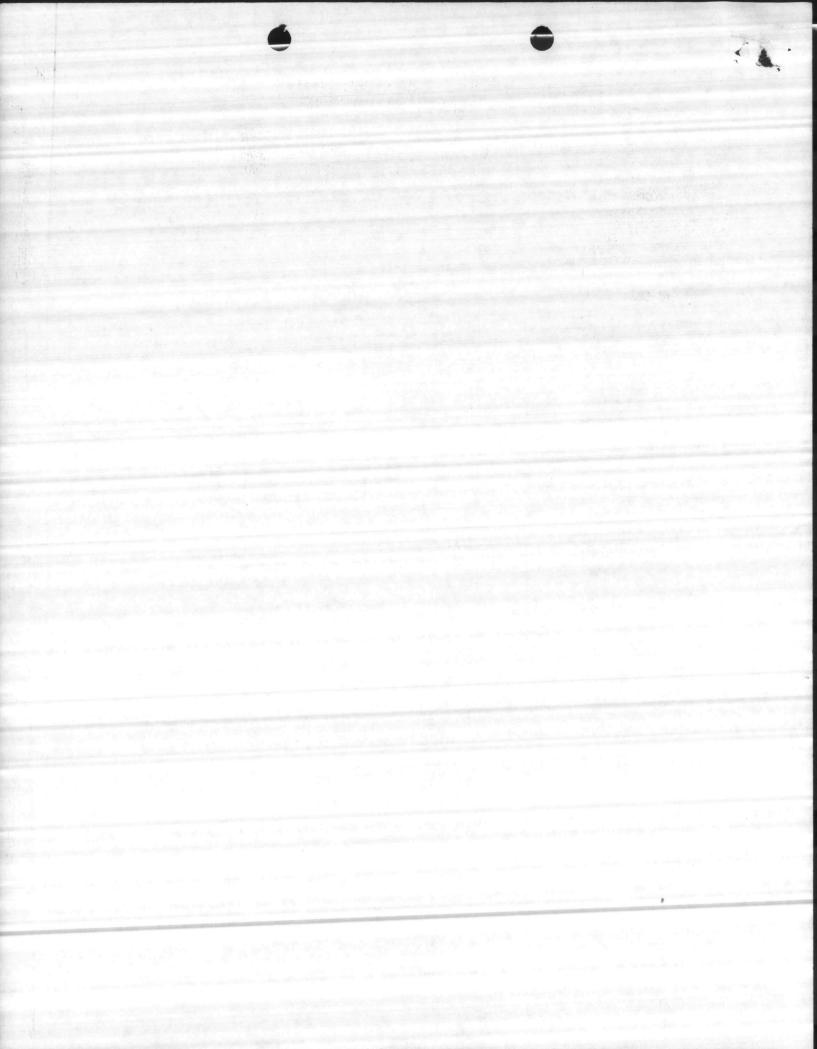
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RULE 450.00



#### Install CO2 Recarbonation Unit TT-38 Water Treatment Plant

The treatment of potable water in this plant does not meet the standard set by the EPA in the 1977 Safe Drinking Water Act on pH control. The lime dosage required for treatment leaves a pH level of 9.5 to 10.0 units. The standard in the Safe Drinking Water Act are not to exceed 9.0 units of pH. A  $\rm CO_2$  recarbonation unit should be installed to eliminate the problem. Recarbonation unit should be an imp-jet submerged combustion propane burner capable of producing 500#  $\rm CO_2/24$  hours. Supplier to furnish tank size and arrangement for a one to two MGD flow capacity. See attached sketch.

Estimated Cost: \$65,000

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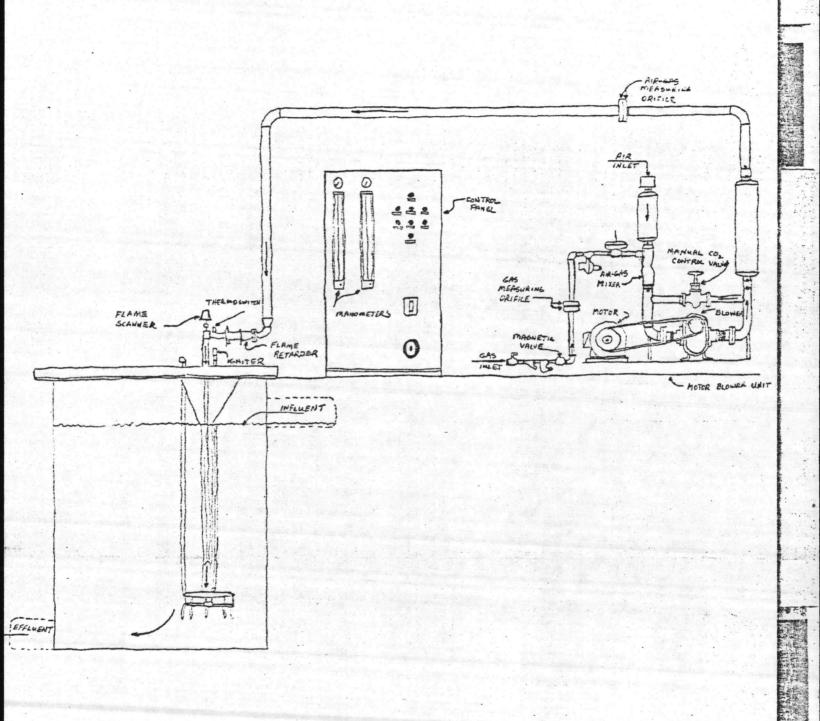
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